

Date: Friday, 01/08/2008 3:32:01 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: END FITTING ASS'Y RH		
Job Number	: 40963		Part Number	: D3763044		
Estimate Number	: 13343		Drawing Number	: D3763 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 01/08/2008		Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 21/08/2008		
Previous Run	: 40962		Qty:	4		
Written By	:		Um:	Each		
Checked & Approved By	: JUL 08.08.05					
Comment	: Est Rev:A 08-05-20 new issue DD verified by:ec					
	Est Rev:B 08-07-18 revB as per dwg DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
2.0	D37631	End Fitting	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) End Fitting batch 340994 ✓ SP 08.08.13 (8x)			
3.0	D37636	Tube	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Tube batch 340706 ✓ SP 08.08.13 (4x)			
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
Comment: LARGE FABRICATION RESOURCE 1 1-make a 0.063" chamfer on D3763-1 fitting before ass'y SP 08.08.13 2-assemble and tack weld as per dwg D3763 using locating pin DT9014 SP 08.08.13 *****look at dwg before assembling parts (RH) ***** *****remove pin before welding*****			
3-weld as per dwg D3763, QSI004 Alum. rod Batch: 108037 SP 08.08.13 (4x)			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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5.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08-08-13 08-08-13

6.0 QC5 INSPECT WORK TO CURRENT STEP



08-08-14 \$

08-08-14

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1 PACKAGING RESOURCE #1



08-08-14

Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: GA

08-08-14

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08-08-15

Job Completion



MF 08-08-14

→ 6.1 Chemical conversion cost

2018/08/08/P

→ 6.2 QC3. => 08-08-14

08-08-14

X5

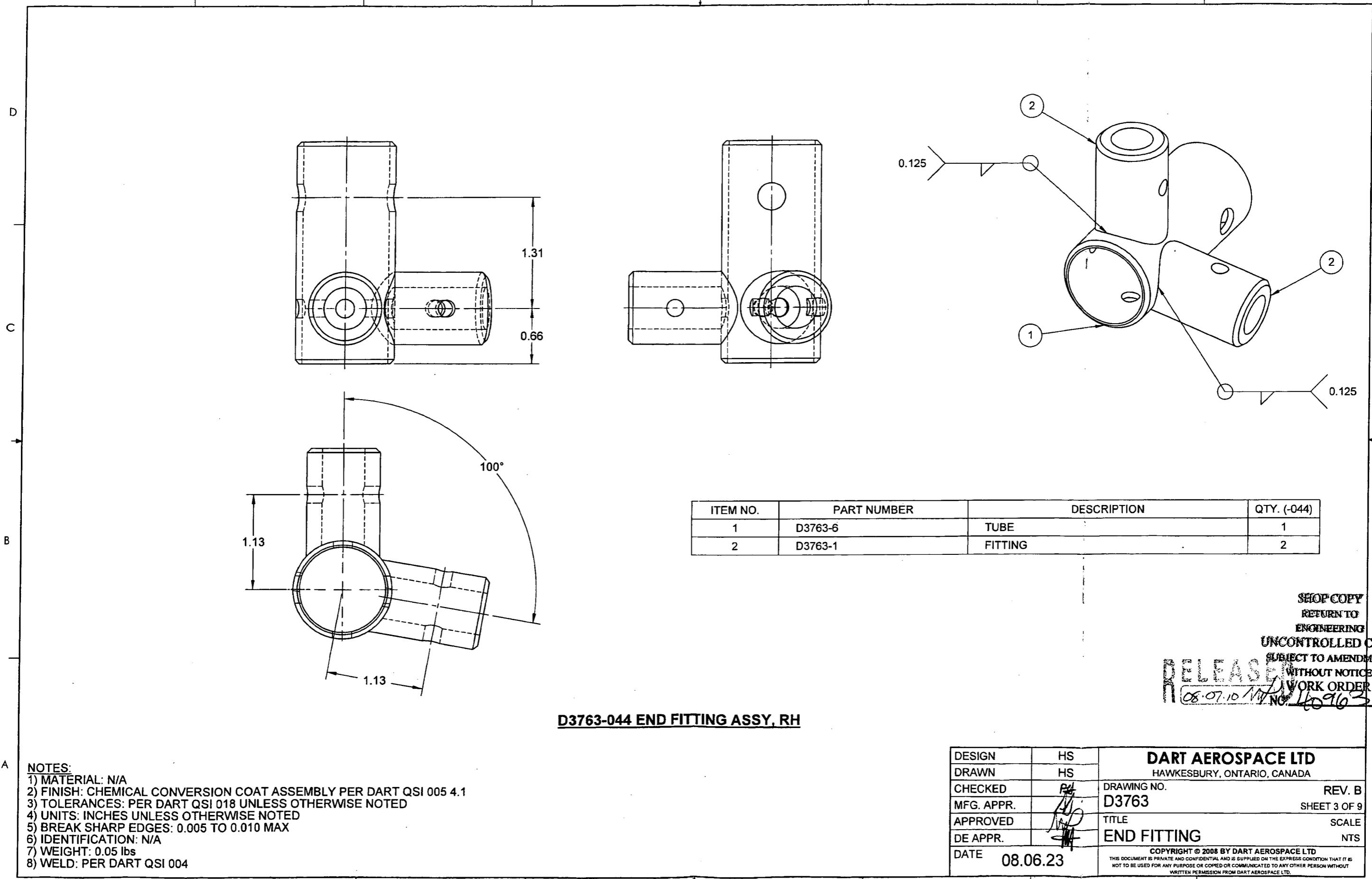
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



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